



TARA PAINTS & CHEMICALS

(An ISO 9001:2015 Certified Company)

A - 423 / 14, Mahagujarat Industrial Estate, Sarkhej - Bavla Road, Lane Behind Satyam Arcade,
Village : Moraiya, Ahmedabad - 382 210, Gujarat (India)

Tel: (F): +91 8000011774, E-mail: taralac@hotmail.com , taralac@taralac.com, Website: www.taralac.com

Application System for Epoxy Paint on Metal Surface

Clean the existing surface for all loose rust, dust, oil & grease. If possible sand it with rough emery paper to make the surface profile more clear for better adhesion.

Also apply TARALAC Rust Remover or Etch Primer solution to remove & convert in-depth rusting.

Apply 1 coat of Epoxy Primer by spray or Brush. For Spraying purpose Adjust application viscosity 18 – 20 sec. by F/C -4, using Taralac Epoxy thinner. (Hardener mixing ratio 03 : 01)

Allow the coated surface to dry 8hrs or overnight

Sand the first coat with 220 emery paper.(dry)

Apply 1coat of Epoxy Paint top coat. For Spraying purpose Adjust application viscosity 18 – 20 sec. by F/C -4, Taralac Epoxy thinner. (Hardener mixing ratio 03 : 01)

Spray Data

Conventional Spray

Nozzle Orifice 2 – 3mm.

Nozzle Pressure 43 – 57 psi

Dilution 5 – 10 %

Application Viscosity : 18-20 sec by F/C - 4

Thinner Taralac Epoxy Thinner

Airless Spray

Nozzle Orifice 0.38 – 0.46 mm

Nozzle Pressure 1138 - 1710 psi

Dilution 10 - 15%

Thinner Taralac Epoxy Thinner





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Application System for Epoxy Paint on Concrete Surface or wall

Clean the existing surface for all loose rust, dust, oil & grease. If possible sand it with rough emery paper to make the surface profile more clear for better adhesion.

Also apply TARALAC Penetration primer if there is excess moisture on the surface or else the coating will not dry

Apply 1 coat of Epoxy by spray or Brush.

For Spraying purpose Adjust application viscosity 18 – 20 sec. by F/C -4, using Taralac Epoxy thinner. (Hardener mixing ratio 03 : 01)

Allow the coated surface to dry 8hrs or overnight

Sand the first coat with 220 emery paper.(dry)

Apply 1coat of Epoxy Paint top coat. For Spraying purpose Adjust application viscosity 18 – 20 sec. by F/C -4, Taralac Epoxy thinner. (Hardener mixing ratio 03 : 01)



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