



# TARA PAINTS & CHEMICALS

(An ISO 9001:2015 Certified Company)

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## ACRYLIC CLEAR (S/P) TILES CLEAR

Single pack, air drying thermoplastic acrylic based finish paint

### Features

- Topcoat in thermoplastic system
- Resistance to splash of mild chemicals
- Fast drying
- Can be applied at low temperature down to -10°C
- Avoid use of this product in areas where splashes / spillage of solvents occur

### Technical Data

Colour:	Range
Gloss:	Glossy
Volume solids:	Approx. 40%
Recommended DFT / coat :	30 - 35 microns
Theoretical covering capacity :	13.33 m <sup>2</sup> /l @ 30 microns DFT 11.43 m <sup>2</sup> /l @ 35 microns DFT
Drying time at 30°C:	Surface dry : 30 minutes
Hard dry :	3 hours
Over-coating interval at 30°C : Min :	5 hours
Max :	Unlimited, provided surface is dry and clean from all contamination.
Shelf life (cool & dry place) :	At least 12 months
Flash point:	Not less than 27°C

### Directions for Use

#### Surface Preparation & Substrate Condition

- Suitable conventional / thermoplastic acrylic / epoxy primers coated with intermediate coat; dry and free from all contaminants. In case of aged epoxy / conventional coating, the surface should be sufficiently roughened prior to painting.
- Surface temperature must be atleast 3°C above dew point but not above 50°C.

#### Mixing

If settling is observed in the drum, loosen the settled material with the help of hand stirrer followed by power driven stirrer for quick homogenous mixing.

### Application

#### Brush / Roller

Recommended thinner : Thinner - 111

Volume of thinner : 0 - 10 %

#### Air spray

Recommended thinner : Thinner - 111

Volume of thinner : 15 - 25 %

Nozzle orifice : 1.5 - 3.0 mm

Nozzle pressure : 0.3 - 0.4 MPa (= approx. 3-4 atm; 43-57 psi.)

All the information given here are as per the results obtained in laboratory & are given in good faith to guide the user but without any warranty, the actual application results might vary depending on the conditions. We are not responsible for any loss, injury or damage resulting from the use of this information

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