



TARA PAINTS & CHEMICALS

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Directions for Use P.U. Wood finish

P.U. forms hard surface & contains strong solvents. So for application of P.U. on wood the surface must be properly prepared. The grains should be properly filled. Most important thing to keep in mind is that water should not be used while sanding. After the grains are filled properly & levelled.

There are many ways in which the PU can be applied on the wood. The procedures are given as below

<u>System 1</u>	<u>System 2</u>	<u>System 3</u>	<u>System 4</u>
Wood stain as desired	Wood stain as desired	Wood stain as desired	Wood stain as desired
Wood Filler	Wood Filler	Wood Filler	Wood Filler
NC Sealer or Clear	NC Sealer or Clear	NC Sealer or Clear	2-3 Coat PU Sealer after 24 hours
Sanding	Sanding	Sanding	1 Coat Top Coat PU
1 Coat PU Top Coat after 72 hours	2 Coat Mel. Sealer, with 1 st coat thin coat.	1 - 2 Coat PU Sealer after 72 hours	
	Mild Sanding if required, with 800-1200 number paper only.	Mild Sanding if required, with 800-1200 no paper only	
	1 Coat Top Coat PU after 48 hours.	1 Coat Top Coat PU	

Note:

1. Top coat should not be applied on Top Coat.
2. Stain can be incorporated in any of the stage from bottom to top coat, but it will be always be better to apply it directly on the wood.

<u>Result System 1</u>	<u>Result System 2</u>	<u>Result System 3</u>	<u>Result System 4</u>
Application Time : 6-8 days	Application Time : 6-8 days	Application Time : 5-7 days	Application Time : 2-3 days
Complete Cure Time: 15-20 days	Complete Cure Time: 15-20 days	Complete Cure Time: 15-20 days	Complete Cure Time: 7-15 days
Thinner: Taralac Thinner 555 or 111	Thinner: Taralac Thinner 555 or 111	Thinner: Taralac Thinner 555 or 111	Thinner: Taralac Thinner 555 or 111
Finish: Medium	Finish: Medium	Finish: Good	Finish: Excellent
Life: 3-5 years Exterior 5-10 years Interior	Life: 5-10 years Exterior 10-12 years Interior	Life: 5-10 years Exterior 10-12 years Interior	Life: 8-12 years Exterior 12-15 years Interior

All the information given here are as per the results obtained in laboratory & are given in good faith to guide the user but without any warranty, the actual application results might vary depending on the conditions. We are not responsible for any loss, injury or damage resulting from the use of this information